

Hipac LLDPE cast stretch film, specially designed to achieve extremely high prestretch in very low thickness. *To be used on wrapping machines WITH prestretch group.*

| Characteristic | Method | Unit | Direction | 23 µm | Tolerances |
|---------------------------|--------------|------|-----------------------|-------|------------|
| Impact resistance | ASTM D1709 A | g | - | 157 | 10% |
| Tensile strength at break | ASTM D882 B | MPa | Machine Direction | 35 | 10% |
| | | | Transversal Direction | 32 | 10% |
| Tensile strength at yield | ASTM D882 B | MPa | Machine Direction | 8,5 | 10% |
| | | | Transversal Direction | 7,5 | 10% |
| Elongation at break | ASTM D882 B | % | Machine Direction | 680 | 10% |
| | | | Transversal Direction | 780 | 10% |
| Tear Resistance | ASTM D1922 | mN | Machine Direction | 3550 | 10% |
| | | | Transversal Direction | 5446 | 10% |
| Prestretch* | Hipac | % | - | 410 | 5% |
| Cling | Hipac | g | - | 125 | 10% |

* Intended as the sum of prestretch and post-stretch (lay on tension).

In case of additives these values should be reduced by 5%.

In case of printed film these values should be reduced by 5%.

| Coloured | Slippery | AUV 6/12 months | Antistatic | Net Roll | Cling Out/In/Both | Low Temperature | Printed | Double Edges |
|---|---|---|---|---|---|---|---|---|
|  |  |  |  |  |  |  |  |  |

HIPAC STRETCH FILM HAS BEEN
DESIGNED TO BE 100% RECYCLABLE



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